



**Description of** 

# **CODESYS** Integration

for

# **IS1+** field stations







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# 1 System overview



As an off-the-shelf explosion protected unit, the IS1+ field station can be installed directly in the potentially explosive atmosphere (Zone 1 or Zone 2). It can also be installed in the safe area. The picture above shows a Zone 2 solution with CODESYS.

The IS1+ 9442 CPU can optionally be extended by an integrated CODESYS Runtime System. CODESYS is an IEC 61131-3 automation software for project engineering of control systems. This allows automation tasks to be processed locally in IS1+ CPUs. In this case, the RIO typical connection of IS1+ to higher-level PLCs via AS-Bus protocols (PROFIBUS, PROFINET, EtherNet/IP, MODBUS TCP) is deactivated. Higher-level systems can, for example, be con-

This document describes the project engineering of IS1+ field stations in the CODESYS Development System as well as their functions in the CODESYS Runtime System within an IS1+ CPU.

Knowledge of the general handling of CODESYS is recommended.

nected to the CODESYS Runtime System in the IS1+ CPU via OPC-UA.

Literature references Support Address List of abbreviations





# 2 System requirements

#### Hardware requirements:

• IS1+ Field station with CPU 9442/35-10-00, Socket 9496/.. and Power Module PM 9445/.. 9442/xxxx with CODESYS Licency.

#### Software requirements:

• 9442 CPU Firmware V2.xx.yy-zzzz

The above mentioned CPU firmware contains a CODESYS Runtime System V3.5.15.0 A CODESYS Development System Version 3.5.15 or higher must be used.

This IS1+ CPU variant is equipped with a CODESYS license sticker with a unique CODESYS license number.

IS1+ CPU Firmware Revision	Usage		
V1.xx.yy-zzzz	IS1+ Remote I/O		
V2.xx.yy-zzzz	IS1+ CODESYS PLC		

Operation with CODESYS License only with IS1+ CPU Type 9442 /xxxx .....

 Driver Package for integration of IS1+ into the CODESYS Development System File: R. STAHL IS1+ CODESYS V2.xx.yy.zzzz.package

For compatibility reasons, the version numbers of IS1+ CPU Firmware and IS1+ CODESYS Package must match except for the rear part (.zzzz)

The currently installed IS1+ Package version can be displayed or uninstalled in Tools -> Package Manager.

🗊 Package Manager						
Currently installed packages Refresh	Currently installed packages Refresh					
Name	Version	Installation date	Update info	License info		
CODESYS SoftMotion 4.5.1.0		04.11.2019		No license req	uired	
R. STAHL 9442	2.0.0.2	29.11.2019		No license req	uired	

### 2.1 Demo Modus

The above mentioned IS1+ 9442 CPU firmware variant V2.xx.yy-zzzz is optionally available and can be loaded into all IS1+ 9442 CPUs for demo and evaluation purposes even without previous CODESYS extension.

In this case the CODESYS Runtime System works in demo mode with a limited runtime of 2 hours with full functionality. Then the runtime system is switched off and a powercycle is required for restarting.

WebVisu works in demo mode for about 30 minutes.





# 3 IS1+ Configuration

The protocol selection switch 'S1: Prot' in the socket of the corresponding IS1+ field station is to be set to Position 6 = MODBUS TCP.

Depending on the I/O modules to be used, a suitable configuration and parameterization of the IS1+ field station must be created using the tools IS1 DTM or I.S.Wizard and loaded into the 9442 CPU. A 9442 CPU with MODBUS TCP must be selected in the tool during configuration.

Description of the configuration of I/O module operating modes, parameters, scaling, etc. see document: **Operating instructions MODBUS TCP for IS1+ field stations**.

Note: The AS-Bus interface with MODBUS TCP is deactivated in combination with CODESYS. The CPU selection with MODBUS TCP is for internal configuration only. Operation of the AS-Bus protocols in parallel with CODESYS, is not possible. Access via the AS-Bus protocols is disabled. In this case, output data can only be written via the user program in the CODESYS Runtime System.

From the list of I/O modules configured in the 9442 CPU, the data structure of all I/O signals in the CODESYS project of the Development System can be generated automatically.

See <u>Automatic I/O-Module configuration</u>

### 3.1 IP Address of IS1+ CPU

Two separate IP addresses for the Ethernet communication are available for the 9442 IS1 CPU:

- IP-AS: Realtime bus to automation system (MODBUS TCP, PROFINET, EtherNet/IP,) When using the CODESYS system, this interface is **not used** and settings have no function.
- **IP-SB:** Service Bus Functions: Web-Server, IS1 DTM, HART, Standard TCP Traffic, SW-Update. This IP address must be used to connect the CODESYS Development System.

The IP-SB address can be set using the tool IS1+ Detect or via the IS1+ Web Diagnostics.

### 3.2 LED display IS1+ CPU

CODESYS operation without AS protocol:

AS EXCH LED	On: PL Off: PL	C RUN C Stop	
STATUS LED	Function th	bd	(Spare LED_Res -> first CPUs covered by foil).

Note: IS1+ CPU Firmware Download via IS1+ Web Page is blocked at PLC RUN (AS EXCH = On)

In addition, the description of LED displays of the 9442 CPU according to the operating manual applies.





### 3.3 WEB Server

Two separate WEB servers are integrated in an IS1+ CPU with CODESYS:

WEB Server	Access	Function
IS1+ Web Diagnostic	IP-SB in Webbrowser	Diagnosis of IS1+ I/O modules and CPU hardware Change the IP address of the IS1+ CPU. Firmware Download IS1+ CPU.
CODESYS Web Visualisation	IP-SB:8080 http://localhost:8080/webvisuA.htm (webvisuA = Projected name)	User specific web visualization which can be project- ed using the CODESYS Development System.

CODESYS WebVisu allows the user to create his own websites in the development system which can be downloaded into the IS1+ Runtime System.

Symbolic variables can be linked directly to finished graphic objects from a library with little effort.



WebVisu can be optionally configured in the CODESYS project

-> Application -> Add Objekt -> Visualisation

Both web servers can be operated in parallel.

Details CODESYS WebVisu: https://www.codesys.com/products/codesys-visualization/webvisu.html

WebVisu runs in demo mode without CODESYS license and is switched off 30 minutes after powercycle.





# 4 CODESYS System

A CODESYS Runtime System V 3.5 can optionally be integrated in IS1+ 9442 CPUs.

For PLC project engineering according to IEC 61131, a CODESYS Development System V3.5 or higher must be used. Various automation languages are supported:

- IL (Instruction List),
- ST (Structured Text)
- LD (Ladder Diagram),
- FBD (Function Block Diagram),
- SFC (Sequential Function Chart),
- CFC (Continuous Function Chart)

The Development System can be downloaded free of charge from the CODESYS Store: <u>https://store.codesys.com/codesys.html</u>

Project engineering created with the CODESYS Development System can be loaded into Runtime Systems in IS1+ CPUs and executed there.

Supported CODESYS options:

- CODESYS WebVisu
- CODESYS OPC UA Server
- Modbus TCP Server
- Modbus TCP Client

### 4.1 Installation

- Download CODESYS Development System and install it on your PC.
- Install R. STAHL CODESYS Package on your PC.
  - Start package installation by double-clicking on File: R. STAHL IS1+ CODESYS Bx.y.z.package Select Typical Installation.
- After completion of both installations start CODESYS Development System on PC





### 4.2 Project engineering

- Create a project in Codesys Development System.
- Select IS1+ RIO as device and desired programming language

Standard F	Project		Х				
6	You are about to create a new standard project. This wizard will create the following objects within this project: - One programmable device as specified below - A program PLC_PRG in the language specified below - A cyclic task which calls PLC_PRG - A reference to the newest version of the Standard library currently installed.						
	Device	R.STAHL Remote I/O IS1+ (R. STAHL Schaltgeräte GmbH)	$\sim$				
	PLC_PRG in	Structured Text (ST)	$\sim$				
		OK Cancel					

An IS1+ field station is created in the project tree.

The BusRail with 16 empty slots for I/O modules is located parallel to the Device.

Geräte					
Codesys2		-	-	-	-
🖮 📆 Device (R.STAHL Rem	ote I/O IS1+)				
🖹 🗐 SPS-Logik					
🖹 🧔 Application					
📲 🎁 Bibliothek	sverwalter				
E PLC_PRG	(PRG)				
🖃 🎆 Taskkonfi	guration				
🖹 🍲 Main	Fask				
	LC_PRG				
🗄 🕤 BusRail (BusRail)					
🕻 Slot1					
Slot2					
Slot3					
🕻 Slot4			Emp	Empty IS1+ I/	Empty IS1+ I/O-Modul
🕻 Slot5				-	

### 4.2.1 Connect IS1+ Field station

Select 'Scan Network'

•

Setting of the IS1+ IP-SB address in the CODESYS project:

- Function 'Edit object' (Right Mouse on Device) opens the Communication window see below.
  - Select Device  $\times$ 6 Select the network path to the controller: Gateway-1 Device Nai socfpga-is 1 Scan Network Wink Device Add Block driv Encrypted Con TLS supported Number of cha Serial number: 001DF70205C3 Target ID: 1735 0001 Target Name: R.Stahl ARM Cortex - Linux Target Type: Target Vendor: R. Stahl Schaltgeräte GmbH Target Version: 3.5.15.0
  - -> Select IS1+ CPU from list of found devices.
    - Serial number = MAC Address of the IS1+ CPU
    - Wink' activates LED displays on the IS1+ CPU for 5 seconds





Communication Settings	Scan Network Gateway - Device	ice 🔹		
Applications				
Backup and Restore				station is connected.
Files		Gateway	••••	-
Log	Gate	teway-1 V	172.24.46.1 (active)	
PLC Settings	IP-Ad local	lddress: ilhost	Device Name: socfpga-is1	Ontingal
PLC Shell	Port: 1217	t 7	Device Address: 0 CA9.9000.2DDC.AC18.2E01	<ul> <li>IP-SB Address of the</li> </ul>
Users and Groups			Device IP Address: 172.24.46.1	IS1+ CPU
Access Rights			Target ID:	
Symbol Rights			Target Type:	
IEC Objects			4096 Tarqet Vendor:	
Internal Parameters			R. Stahl SchaltgerÄxte GmbH	
Task Deployment			3.5.15.0	

• Alternatively: Enter IP-SB address and connect to IS1+ field station.

### 4.2.2 Manual I/O-Module configuration

**Plug device** (right mouse click on Busrail in device tree)

Manually insert I/O modules into the project tree according to the IS1+ configuration.

All different I/O module types of the IS1+ system are mapped to two universal data structures:

- AUM Analog Universal Module
  - DUM Digital Universal Module

Plug Device

Name	Name Slot1 1								
Action	1								
O An	pend device 🔿 In	sert device 🔘 Plug de		Update devi	ice				
0.4		0	0						
String	for a fulltext search		Vendor	<all th="" vende<=""><th>ors&gt;</th><th></th><th></th><th></th><th>~</th></all>	ors>				~
Nam	e	Vendor		Version	Description				
8-6	Miscellaneous								
	···· 🔟 AUM	R. STAHL Schaltgeräte	SmbH	3.5.15.20	IS1+ Module, V2.0.0.4				
	🔟 DUM	R. STAHL Schaltgeräte	GmbH	3.5.15.20	IS1+ Module, V2.0.0.4				
Gro	oup by category	Display all versions (f	or experts	only) 🗌 D	isplay outdated versions				
Ĩ	Name: DUM         Vendor: R. STAHL Schaltgeräte GmbH         Categories:         Version: 3.5, 15, 20         Order Number: -         Description: IS 1+ Module, V2.0.0.4								
Plug selected device into the slot Slot1									
(You can select another target node in the navigator while this window is open.)									
	Plug Device Close								

**Attention:** Windows remain open and further IOMs can be inserted by selecting another IOM slot in the tree. Close the window manually after completing the IOM configuration.

Depending on the real I/O module type used and the configured operating mode, parts of the generated data structure may remain unused.

Example: If a DI module without counter/frequency function has been configured, the corresponding signals of the data structure remain unused.

 $\times$ 







An error is reported in online mode if the I/O module configuration and data structure (AUM, DUM) are incorrectly assigned.

Optionally plug HART Devices into channels of an IS1+ HART module:

🚊 🚮 BusRail (BusRail)	🗊 Plug	) Device					×
Slot1 (AUM)	Name	Hart_Device					
Hart_Device (Hart Device)	Action	-					
<b>K</b> <leer></leer>	O Apr	pend device 🔘 Inse	rt device 💿 Plug d	evice 🔾 l	Ipdate device		
<pre>Leer&gt;</pre>	String f	for a fulltext search	for a fulltext search Vendor		<all vendors=""></all>		~
<pre>&lt;_ <leer></leer></pre>	Nam	e	Vendor		Version	Description	
<leer></leer>	B f	Miscellaneous				1	
<pre>&lt; <leer></leer></pre>	1	🗂 Hart Device	R. STAHL Schaltgerä	te GmbH	3.5.15.10		
<pre><code classes<="" pre=""></code></pre>	Group by category Display all versions (for experts only) Display outdated versions						
Channel 0 - 7		Name: Hart Device Vendor: R. STAHL S Categories: Version: 3.5.15.10 Order Number: - Description:	chaltgeräte GmbH			Ň	
	Plug <lee •</lee 	Plug selected device into the slot <leer> (You can select another target node in the navigator while this window is open.)</leer>					
					Plug	g Device Clo	ose

The device name (default = HART\_Device) can be configured.

A data structure is created with the four possible HART variables (PV, SV, TV, QV) of a HART field device including Value, Unit and DV status as well as EXTDEVSTATUS of the device.

The update of these HART variables is independent of the number of HART variables (+4HV, +8HV) configured via the operating mode in the IS1+ HART module.





### 4.2.3 Automatic I/O-Module configuration

Scan for devices (right mouse click on BusRail in the device tree).

All I/O modules configured in the IS1+ field station are automatically transferred to the device tree in the CODESYS project regardless of the IOM type plugged in.

HART devices which are connected to IS1+ IOMH and found via the HART Livelist are also automatically integrated in the project tree.



# 4.2.4 Symbolic Variable Names

Symbolic variable Names for use in the PLC program as well as unit and description are empty by default and can be configured project-specifically for each signal.

This data can also be processed externally using the functions:

- Export mappings to CSV
- Import mappings from CSV

#### Attention on DO signals.

Here, only either the integer variable or the individual bits can be assigned to a symbolic name so that the write access is unique. In the event of an error, the symbols of the bits are discarded during import.

<b>*</b> @		DO	%QW8	WORD
<sup>K</sup> @ DO_S2_0	*	Bit0	%QX16.0	BOOL
V DO_S2_1	***	Bit1	%QX16.1	BOOL
<sup>K</sup> @ DO_S2_2	*	Bit2	%QX16.2	BOOL
<sup>K</sup> @ DO_S2_3	***	Bit3	%QX16.3	BOOL
* DO_S2_4	***	Bit4	%QX16.4	BOOL
* DO_S2_5	***	Bit5	%QX16.5	BOOL
* DO_S2_6	*	Bit6	%QX16.6	BOOL
** DO_S2_7	**	Bit7	%QX16.7	BOOL

Variable	Mapping	Channel	Address	Туре	Unit	Description
🖃 👋 Stat_S1	×.	Status	%IB0	BYTE		
🏷 Stat_S1_0	*	Bit0	%IX0.0	BOOL		
🏷 Stat_S1_1	*	Bit1	%IX0.1	BOOL		
🏷 Stat_S1_2	*	Bit2	%IX0.2	BOOL		
🏷 Stat_S1_3	*	Bit3	%IX0.3	BOOL		
🏷 Stat_S1_4	*	Bit4	%IX0.4	BOOL		
🏷 Stat_S1_5	*	Bit5	%IX0.5	BOOL		
🏷 Stat_S1_6	*	Bit6	%IX0.6	BOOL		
🏷 Stat_S1_7	*	Bit7	%IX0.7	BOOL		
- 👋 AI_S1_0	*	AIO	%IW1	INT		Pressue P1
- 🏷 AI_S1_1	*	AI1	%IW2	INT		
- 🏷 AI_S1_2	*	AI2	%IW3	INT		
- 🏷 AI_S1_3	*	AI3	%IW4	INT		
- 🏷 AI_S1_4	*	AI4	%IW5	INT		
- 🏷 AI_S1_5	*	AI5	%IW6	INT		
- 🏷 AI_S1_6	*	AI6	%IW7	INT		
👋 AI_S1_7	*	AI7	%IW8	INT		
AO_S1_0	*	AO0	%QW0	INT		
AO_S1_1	*	AO1	%QW1	INT		
AO_S1_2	***	AO2	%QW2	INT		
AO_S1_3	*	AO3	%QW3	INT		
* AO_S1_4	***	AO4	%QW4	INT		
AO_S1_5	*	AO5	%QW5	INT		
- <sup>K</sup> @ AO_S1_6	*	AO6	%QW6	INT		
- NO S1 7	*	A07	%QW7	INT		



STAHL

		. ,							
🍫 DI_S4_C8	***	CF8	%IW31	UDINT	<b></b>				
🍫 DI_S4_C9	***	CF9	%IW32	UDINT	32 bit up	down counter:			
🍫 DI_S4_C10	***	CF10	%IW33	UDINT	If a chan	nel pair is confi	aured		
🍫 DI_S4_C11	***	CF11	%IW34	UDINT	as 32 hit	un/down counte	r the		
🍄 DI_S4_C12	***	CF12	%IW35	UDINT		value is monner	d into		
🍄 DI_S4_C13	***	CF13	%IW36	UDINT		value is mapped			
🍄 DI_S4_C14	***	CF14	%IW37	UDINT			bunter		
🍄 DI_S4_C15	***	CF15	%IW38	UDINT	variables	(CFx). The seco	ond of		
- <b>**</b> DO_S4	***	DO	%QW12	WORD	the two	o counter vari	ables		
···· <b>*</b> ø		Bit0	%QX24.0	BOOL	(CFx+1) is always = (	(CFx+1) is not updated and is always = 0.			
····· <b>*</b> ø		Bit1	%QX24.1	BOOL	always =				
····· <b>*</b> ø		Bit2	%QX24.2	BOOL					
···· *ø		Bit3	%QX24.3	BOOL					
<b>N</b>		Bit4	%QX24.4	BOOL					
<b>*</b> ø		Bit5	%QX24.5	BOOL					
···· <b>*</b> ø		Bit6	%QX24.6	BOOL					
····· <b>*</b> ø		Bit7	%QX24.7	BOOL					
···· <b>*</b> ø		Bit8	%QX25.0	BOOL					
**		Bit9	%QX25.1	BOOL					
···· <b>*</b> ø		Bit10	%QX25.2	BOOL					
🍫		Bit11	%QX25.3	BOOL					
**		Bit12	%QX25.4	BOOL					
···· <b>*</b> ø		Bit13	%QX25.5	BOOL					
🍫		Bit14	%QX25.6	BOOL					
<b>K</b> ø		Bit15	%QX25.7	BOOL					
VI_S4_CR	***	CNTR Reset	%QB26	BYTE					
···· <b>*</b> ø		BitO	%QX26.0	BOOL					
···· *ø		Bit1	%QX26.1	BOOL	Allegatio	n countor			
····· <b>*</b> ø		Bit2	%QX26.2	BOOL					
<b>T</b>		Bit3	%QX26.3	BOOL		Reset / STOP:			
🍫		Bit4	%QX26.4	BOOL					
····· <b>*</b> ø		Bit5	%QX26.5	BOOL	Bit	CNTR			
<b>K</b> ø		Bit6	%QX26.6	BOOL		channel			
<b>*</b> ø		Bit7	%QX26.7	BOOL	0	8			
VI_S4_CS	***	CNTR Stop	%QB27	BYTE	1	9			
····· **		Bit0	%QX27.0	BOOL	2	10			
🍫		Bit1	%QX27.1	BOOL	3	10			
···· **		Bit2	%QX27.2	BOOL	1	10			
····· <b>*</b> @		Bit3	%QX27.3	BOOL	4	12			
···· <b>*</b> ø		Bit4	%QX27.4	BOOL	5	13			
····· <b>*</b> @		Bit5	%QX27.5	BOOL	6	14			
···· Kø		Bit6	%QX27.6	BOOL	7	15			
		Bit7	%QX27.7	BOOL					
•					L				

# 4.2.5 Counter-/Frequency channel allocation to CODESYS DUM Data structure

configured operation mode	Channels supporting CF function	Channels without CF function	CNTR Reset / STOP Bit allocation
DIM + 2 CF	14 + 15	0 – 13	6 - 7
DIM + 6 CF	10 - 15	0 – 9	2 - 7
DIM + 8 CF	8 - 15	0-7	0 - 7

Further details of the counter / frequency function see document: **Operation Manual MODBUS TCP for IS1+ Field stations**.





# 4.2.6 Login

This loads the I/O configuration and the PLC program into the runtime environment of the IS1+ field station.

# 4.2.7 Online Config Mode

Manual Loopcheck. **No** PLC program is executed. All input values are updated cyclically. Output values can be written manually.





Devices 👻 📮	× 🕅 Slot1	<
Codesys_P1	+) Parameter	Find Filter Show all
□-□] PLC Logic □-□ O Application	I/O Mapp	Variable Mapping Channel Address Type Current Value Unit Description
- 📶 Library Manager - 📄 PLC_PRG (PRG)	IEC Object	→ AI_S1_0 AI0 %IW1 INT 12000 Pressue P1
Symbol Configuration	Status	AI_S1_2 AI2 %W3 INT 0
i⊂∰ MainTask □ ∰ PLC_PRG	Informatio	** AI_S1_4         ** AI4         %IW5         INT         0           ** AI 51_5         ** AI4         %IW5         INT         0
VISU_TASK		***         A15         78.000         INT         0           ***         A15.16         %61W7         INT         0
Visualisierungsmanager		- * AO S1_0 * AO %QW0 INT 12000
		- • A_S_1_1 • • AO1 7%2W1 INT 5000
Slot1 (AUM)		AO_S1_S AO_S1_G AO_S 760WS IN 0728
		- \$ AO_S1_5 \$ AO5 %QW5 INT 0
Slot4 (DUM)		▲ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓

# 4.2.8 HART Variables (HV)

Variable	Mapping	Channel	Address	Туре	Current Value	Unit	Description
🗐 🍫		PV Struct	%ID86				
- 🏷 HV_S8_7_P	**	Value	%ID86	REAL	1.237		
😟 🦄		DV Status	%IB348	BYTE	192		
<b>*</b>		Unit	%IB349	BYTE	45		
🚔 🍫		SV Struct	%ID88				
HV_S8_7_S	**	Value	%ID88	REAL	59		
🗄 ᡟ		DV Status	%IB356	BYTE	192		
<b>*</b>	N	Unit	%IB357	BYTE	41		
🚔 🍫	3	TV Struct	%ID90				
HV_S8_7_T	**	Value	%ID90	REAL	NaN		
🗄 ᡟ		DV Status	%IB364	BYTE	0		
<b>*</b>		Unit	%IB365	BYTE	0		
🗄 🧤		QV Struct	%ID92				
· · · · · · · · · · · · · · · · · ·		Extended Device Status	%IB376	Enumeration of BYTE	Normal		

Extract HCF / I Spec-1	Extract from HCF / FCG Spec-183 Tab. 5.2:				
Unit Code [dez]	Unit				
7	bar				
8	mbar				
32	°C				
36	mV				
37	Ohm				
39	mA				
41	Liter				
45	Meter				
49	mMeter				
58	V				
59	рН				
127	kW				
128	kWh				
163	kOhm				

#### **DV Status:**

DV Status = good (0xc0 = 192) if HART Variable is readable. DV Status = bad (0x00) if HART Variable is not readable.

#### EXTDEVSTATUS:

Contains NAMUR NE107 compatible condensed status information. Fully readable only by devices with HART 7 or higher. From HART 6 only bits 0 and 1 are included. Updated status info is delivered if the HART Field Device (HFD) is available and EXTDEVSTATUS is supported. If the HFD is not reachable or EX-TDEVSTATUS is not supported by the HFD, the IOMH will set:

- EXTDEVSTATUS = Good / Normal (0x00) if HV variable readable.
- EXTDEVSTATUS = Failure (0x08) if HV variable not readable.





### 4.2.9 Start

The cyclic PLC operation is started. Outputs are controlled via the PLC program.



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## 4.2.10 Status and Diagnostic

In online mode, module errors are displayed in the device tree and textually in the device parameters.

🗏 🧐 BusRail (BusRail)	Parameters					
■分開 Slot1 (AUM) 公開 Slot2 (DUM) 分開 Slot3 (DUM) 分開 Slot4 (DUM)	I/O Mapping IEC Objects Status Information	Parameter Module Type Slot Modul Diag	Type Enumeration of BYTE Enumeration of BYTE STRING	Current Value DUM Slot 2 'IOM does not respond'		
Slot11 (AUM)	Parameters I/O Mapping IEC Objects Status	Parameter Module Type Slot Modul Diag	Type Enumeration of BYTE Enumeration of BYTE STRING	Current Value AUM Slot 12 'Maintenance request'		
	Parameters I/O Mapping IEC Objects Status Information	Hart Last Diagnostic Mes Modul Diag 'Ma	: Rur : Dia isage intenance request'	nning gnostic message available		

Signal errors are indicated by the signal status and can be evaluated by the PLC program, displayed in the WebVisu and reactions can be programmed.

Variable	Mapping	Channel	Address	Туре	Current Value
🗐 👋 Stat_S1	×.	Status	%IB0	BYTE	253
* Stat_S1_0	*	Bit0	%IX0.0	BOOL	TRUE
* Stat_S1_1	*	Bit1	%IX0.1	BOOL	FALSE
* Stat_S1_2	*	Bit2	%IX0.2	BOOL	TRUE
* Stat_S1_3	*	Bit3	%IX0.3	BOOL	TRUE
* Stat_S1_4	*	Bit4	%IX0.4	BOOL	TRUE
* Stat_S1_5	*	Bit5	%IX0.5	BOOL	TRUE
* Stat_S1_6	*	Bit6	%IX0.6	BOOL	TRUE
🍡 🏷 Stat_S1_7	*	Bit7	%IX0.7	BOOL	TRUE
* AI_S1_0	*	AIO	%IW1	INT	9783
* AI_S1_1	*	AI1	%IW2	INT	0





### 4.2.11 MODBUS TCP Master / Slave Device

A MODBUS TCP Master (Client) and a MODBUS TCP Slave Device (Server) are integrated in the IS1+ CODESYS CPU. The complete MODBUS configuration is done directly in the CODESYS Development System.

The MODBUS Configurator consists of editors for the following device categories, which are hierarchically suspended in the device tree:

#### 1. Ethernet:

The settings of the Ethernet adapter such as IP address, subnet mask etc. are configured here.

#### 2. Modbus TCP Master (Client):

A TCP Master mode can be inserted under the Ethernet node. Modbus-specific communication settings can be defined here, e.g. the "Response Timeout" for determining how long the response of a Modbus TCP slave is waited for.

#### 3. Modbus TCP Slave:

Several Modbus TCP Slave devices can be inserted under the Modbus TCP Master. Here the slave address and a series of Modbus commands (incl. associated I/O mapping) are defined, which are then processed by the driver and exchanged with this Modbus TCP Slave.

#### 4. Modbus TCP Slave Device:

IS1+ CPU works as MODBUS Slave Device. Data can be read and written from external MODBUS TCP Master devices.

Devices	
Codesys_P1	
Opevice (R.STAHL Remote I/O IS1+)	
PLC Logic     Ethernet (Ethernet)	1 Ethernet Port of the IS1+ CPU
Modbus_TCP_Master (Modbus TCP Master) 2	2 MODBUS TCP Master in IS1+ CPU
Modbus_TCP_Slave_1 (Modbus TCP Slave)	3 MODBUS TCP Slaves connected to IS1+ CPU
Slot2 (DUM)	4 IS1+ CPU is MODBUS TCP slave connected to other Masters

The Modbus driver supports all Modbus function codes for the exchange of I/O data:

- FC 01 Read Coils
- FC 02 Read Discrete Inputs
- FC 03 Read Holding Registers
- FC 04 Read Input Registers
- FC 05 Write Single Coil
- FC 06 Write Single Register
- FC 15 Write Multiple Coils
- FC 16 Write Multiple Registers
- FC 23 Read/ Write Multiple Registers

Maximum 32 Modbus TCP slaves are supported.

For details on the MODBUS TCP configuration see 'Help' in the CODESYS Development System.





# 4.2.11.1 add Ethernet port to IS1+ CPU

#### Device -> Add Device -> Ethernet

2	Ethernet X		Select Interface = eth0 with		
	General	Interface eth0			existing connection to IS1+ CPU.
	Log	IP address	172 . 24 . 46 . 1		With this MODBUS TCP uses the set IP-
	Status	Subnet mask	255 . 255 . 252 . 0		SB address of the IS1+ CPU.
	Ethernet Device I/O Mapping	Default gateway	0 . 0 . 0 . 0 system settings		
	Ethernet Device IEC Objects				
	Information				

4.2.11.2 add Modbus TCP Master or Slave Device

ĺ	insert Device							
ı	Name							
	Action							
	O Append device  Insert device  Plug d	evice OL	Ipdate device					
	String for a fulltext search	Vendor <all vendors=""></all>						
	Name	Vendor		Version	Description			
	Fieldbuses							
	Sector Contraction							
	Modbus TCP Master							
	Modbus TCP Master	3S - Smart	Software Solutions GmbH	3.5.15.0	A device that works as a Modbus Master on Ethernet.			
	ModbusTCP Slave Device	3S - Smart	Software Solutions GmbH	3.5.15.0	A device that works as a Modbus TCP Slave.			

Ethernet -> Insert Device -> Modbus TCP Master / Slave Device





# 4.2.11.3 Modbus TCP Master (Client):

	Modbus_TCP_Master 🗙		
	General	Modbus-TCP MODBUS	-
	ModbusTCPMaster I/O Mapping	Response timeout (ms) 1000	
	ModbusTCPMaster IEC Objects	Auto-reconnect	
	ModbusTCPMasterParameters		Select Auto-reconnect for
	Status		automatic restart of cyclic
	Information		connections after faults.
_			

Modbus_TCP_Master 🗙			
General	🕂 Add 🗹 Edit 🗙 Delete	e → Goto\	/ariable
ModbusTCPMaster I/O Mapping	Variable	Mapping	Type IoDrvModbusTCP_Diag
ModbusTCPMaster IEC Objects			
ModbusTCPMasterParameters			

Modbus_TCP_Master x									
General	Parameter	Туре	Value	Default Value	Unit	Description			
	ExtendedChannelConfig	BOOL	true	true		Use the new Channel-Config format			
Modbus I CPMaster I/O Mapping	OptimizationOn	BOOL	TRUE	TRUE		the driver optimizes the io update			
ModbusTCPMaster IEC Objects	🖤 < Socket Timeout	UDINT	10	10		Socket Timeout in miliseconds			
Houbus remaster incodjetts	ResponseTimeOut	UDINT	1000	1000		Response time in milliseconds			
ModbusTCPMasterParameters	AutoReconnect	BOOL	FALSE	FALSE		auto-confirm error and re-establish TCP connection			
	🚊 🖗 ModbusTCP Slave Instance					Implicit Function Block for Modbus Slaves.			
Status	FBType	STRING	'ModbusTCPSlaveUnit'	'ModbusTCPSlaveUnit'					
	🖤  <b< th=""><th>STRING</th><th>'ModbusTCPSlaveUnit</th><th>'ModbusTCPSlaveUnit</th><th></th><th></th></b<>	STRING	'ModbusTCPSlaveUnit	'ModbusTCPSlaveUnit					
Information	🖉 🖗 InitMethodName	STRING	'Initialize'	'Initialize'					





### 4.2.11.4 add MODBUS TCP slaves to Master

#### Modbus TCP Master -> Add Device -> Modbus TCP Slave

2	Modbus_TCP_Slave X									
	General	Modbus-TCP								
	Modbus Slave Channel	Slave IP address	192 . 168 . 0 . 1 MODBUS							
	Modbus Slave Init	Response timeout (ms)	1000							
	ModbusTCPSlave Parameters	Port	502							

Modbus_TCP_Slave X									
General	Name	Access Type	Trigger	READ Offset	Length	Error Handling	WRITE Offset	Length	Comment
Madhua dhua dhaaad	0 Channel (	Read Input Registers (Function Code 04)	Cyclic, t#100ms	16#0000	4	Keep last Value			
Modbus Slave Channel	1 Channel	Write Multiple Registers (Function Code 16)	Cyclic, t#100ms				16#000A	2	
Modbus Slave Init									
ModbusTCPSlave Parameters	Move Up	Move Down				Add Chann	el Delet	e	Edit

#### Add Channel:

ModbusChannel		×
Channel		_
Name	Channel 2	
Access type	Read Holding Registers (Function Code 3) $\qquad \qquad \lor$	
Trigger	Cyclic ~ Cycle time (ms) 100	
Comment		
READ Register		
Offset	0x0000 ~	
Length	1	
Error handling	Keep last Value 🗸	
WRITE Register		
Offset	0x0000 🗸	
Length	1	
	OK Cancel	

#### Modbus\_TCP\_Slave 🗙

General							
Madhua Claus Channel	Variable	Mapping	Channel	Address	Туре	Unit	Description
Houbus Slave Channel	· · · · · · · · · · · · · · · · · ·		Channel 0	%IW0	ARRAY [03] OF WORD		Read Input Registers
Modbus Slave Init	😟 - 🦄		Channel 0[0]	%IW0	WORD		0x0000
	😟 🖷 🦄		Channel 0[1]	%IW1	WORD		0x0001
ModbusTCPSlave Parameters	😟 - 🦄		Channel 0[2]	%IW2	WORD		0x0002
	🖃 🗄		Channel 0[3]	%IW3	WORD		0x0003
ModbusTCPSlave I/O Mapping	😑 - <sup>K</sup> ø		Channel 1	%QW0	ARRAY [01] OF WORD		Write Multiple Registers
	±		Channel 1[0]	%QW0	WORD		0x000A
Modbus I CPSIave IEC Objects	🖻 - 🍢		Channel 1[1]	%QW1	WORD		0x000B





Modbus_TCP_Slave X						
General	Parameter	Туре	Value	Default Value	Unit	Description
	····· 🖗 NewChannelConfig	BOOL	true	true		Use the new Channel-Config format
Modbus Slave Channel	Unit-ID	USINT	255	16#FF		Unit-ID of the Device
Madhua Claus Tait	ResponseTimeout	DWORD	1000	1000		Maximum time for a Slave to respond in ms
Modbus Slave Init	IPAddress	ARRAY[03] OF BYTE	[192, 168, 0, 1]	[192, 168, 0, 1]		Configure IP Address of TCP SLave.
ModbusTCPSlave Parameters	🖤 🖗 Port	UINT	502	502		Port where the slave is listening
	🖨 💚 Channel 0					ChannelConfig
ModbusTCPSlave I/O Mapping	Function Code	UINT	4			
	🖗 Read Offset	UINT	16#0000			
ModbusTCPSlave IEC Objects	🖗 Read Length	UINT	4			
	🖤 🖗 Write Offset	UINT	0			
Status	🖤 🖗 Write Length	UINT	0			
Tafa making	🖤 🖗 Trigger	Enumeration of USINT	CYCLIC			
Information	🖤 🖗 Cycle Time	DWORD	100			
	🖤 🖗 Error Handling	Enumeration of BOOL	Keep last value			
	🖉 🖗 EnableRegisterBi	BOOL				
	🖹 🖗 Channel 1					ChannelConfig
	Function Code	UINT	16			
	🖤 🌵 Read Offset	UINT	0			
	🖉 🖗 Read Length	UINT	0			
	🖤 🌵 Write Offset	UINT	16#000A			
	🖤 🖗 Write Length	UINT	2			
	🖤 🖗 Trigger	Enumeration of USINT	CYCLIC			
	🖤 🌵 Cycle Time	DWORD	100			
	Error Handling	Enumeration of BOOL	Keep last value			
	EnableRegisterBi	BOOL				
	🥼 🖗 ConfigVersion	UDINT	16#03050B00	16#03050B00		





# 4.2.11.5 Modbus TCP Slave Device (Server):

ModbusTCP_Slave_Device >	(	
General	Configured Parameters	
Modbus TCP Slave Device I/O Mapping	Slave port	500 (ms)
Modbus TCP Slave Device IEC Objects	Unit ID	
Information	Holding registers	10 🔷 (%IW) 🗌 Writeable
	Input registers	10 🔶 (%QW)
	Data Model StartAddresses Coils Discrete inputs Holding register Input register	0 🗘 0 🗘 0 🗘
	Holding- and input reg	gister data areas overlay

General	Find	Fil	ter Show all		→ Add FB for IO Channel         → Go to				
1odbus TCP Slave Device I/O	Variable	Mapping	Channel	Address	Туре	Unit	Description		
happing			Inputs	%IW0	ARRAY [09] OF WORD		Modbus Holding Registers		
lodbus TCP Slave Device IEC biects	Application.AI_S1_5	٩	Inputs[0]	%IW0	WORD				
5,000	📕 🖷 📲 🦥		Inputs[1]	%IW1	WORD				
formation	🖷 - 🦄		Inputs[2]	%IW2	WORD				
	🗎 📄 🖷 🗝 👋		Inputs[3]	%IW3	WORD				
	🖷 - 🦄		Inputs[4]	%IW4	WORD				
			Inputs[5]	%IW5	WORD				
	🗎 ᡟ		Inputs[6]	%IW6	WORD				
	🗎 🖷 — 🍫		Inputs[7]	%IW7	WORD				
	🖬 - 🦄		Inputs[8]	%IW8	WORD				
	😟 🦄		Inputs[9]	%IW9	WORD				
	🖻 🍢		Outputs	%QW0	ARRAY [09] OF WORD		Modbus Input Registers		
	🚊 🍢		Outputs[0]	%QW0	WORD				
	🗐 - <sup>K</sup> ø		Outputs[1]	%QW1	WORD				
	ii		Outputs[2]	%QW2	WORD				
	🗰 - <b>F</b> ø		Outputs[3]	%QW3	WORD				
			Outputs[4]	%QW4	WORD				
	🗐 - Ko		Outputs[5]	%QW5	WORD				
	ii		Outputs[6]	%QW6	WORD				
	🗎 - <b>*</b> ø		Outputs[7]	%QW7	WORD				
			Outputs[8]	%QW8	WORD				
	🗐 🗉 - 🍢		Outputs[9]	%OW9	WORD				





### 4.2.12 OPC-UA Server

An OPC UA server is integrated in the IS1+ 9442 Codesys CPU.

Project engineering: Application -> Add Object -> Add Symbol Configuration



A list of all symbols and data structures used in the project is generated automatically.

Devices 👻 🕈 🗙	Symbol Configuration 🗙						
Codesys_P1	🛛 View 👻 🛗 Build 🛛 🛱 Settings 🔹	• Tools •					
Device (R.STAHL Remote I/O IS1+)	Changed symbol configuration will be	transferred with t	the next dov	nload or onl	ine chan	ge	
PLC Logic	Symbols	Access Rights	Maximal	Attribute	Туре	Members	Comment
testStruct (STRUCT)	🕀 🔲 📄 Constants						
Library Manager	🖹 🔲 📄 ExceptionFlags						
PLC_PRG (PRG)	🖭 🔲 📄 IoConfig_Globals						
	IoConfig_Globals_Mapping						
Task Configuration	•••• 🔽 🔷 AI_511_0	<b>*</b>	<b>`</b>		INT		Slot11:
🔍 📳 Visualisierungsmanager	📄 < AI_511_1	_	<b>`</b> \$		INT		Slot11:
Visualization 1	🛹 🛛 🖗 AI_511_2	<b>*</b> @	<b>*</b>		INT		Slot11:
	- 🔲 < AI_511_3		<b>~</b>		INT		Slot11:
			<b>*</b>		INT		Slot11:

Symbols and data structures that are to be transferred via OPC-UA must be selected here.

Optional functions are available under 'Settings':

🛱 s	ettings 👻 Tools 👻				
	Support OPC UA features				
< <b>!</b> >	Include Comments in XML				
	Include Node Flags in XML				
	Configure comments and attributes				
	Configure synchronisation with IEC tasks				
	Optimized Layout 🔹				
	Use empty namespaces by default (V2 compatibility)				
	Enable direct I/O Access				
	Include call information in XML				
	Enable Symbol Sets				





After compiling and downloading the project into an IS1+ Codesys station, the selected data are available in the OPC-UA server in the IS1+ CPU.

This data can be accessed using OPC-UA clients.



Data	Access View							
#	Server	Node Id	Display Name	Value	Datatype	Source Timestamp	Server Timestamp	Statuscode
1	OPCUAServer@socfpga-is1	NS4 String  var R.Stahl ARM Cortex - Linux.Application.PLC_PRG.myStruct.test1	test1	1	Int16	11:54:17.608	11:54:17.608	Good
2	OPCUAServer@socfpga-is1	NS4 String  var R.Stahl ARM Cortex - Linux.Application.PLC_PRG.myStruct.test2	test2	2	Int16	11:54:17.608	11:54:17.608	Good
3	OPCUAServer@socfpga-is1	NS4[String][var[R.Stahl ARM Cortex - Linux.Application.loConfig_Globals_Mapping.Al_S8_0	AI_S8_0	-2	Int16	12:02:13.091	12:02:13.091	Good
4	OPCUAServer@socfpga-is1	NS4[String][var]R.Stahl ARM Cortex - Linux.Application.IoConfig_Globals_Mapping.Al_S8_1	AI_S8_1	-6911	Int16	12:02:10.355	12:02:10.355	Good
5	OPCUAServer@socfpga-is1	NS4 String  var R.Stahl ARM Cortex - Linux.Application.loConfig_Globals_Mapping.Al_S8_2	] AI_S8_2	-32762	Int16	11:55:41.054	11:55:41.054	Good





#### 4.3 'Hello World' in IEC 61131-3

Here is a simple Mini-PLC program in Structured Text (ST) as an example: A DI input signal (DI\_S4\_8) is mapped to a DO output (DO\_S5\_0).

/ 📄 PLC_	PRG X
1	PROGRAM PLC_PRG
2	VAR
3	
4	END_VAR
1	DO_S5_0 := DI_S4_8;

1 
D0\_S5\_0 FALSE := DI S4 8 FALSE; 2 DO\_S15 26880 := DO\_S15 26880 +5; 3 • test 'Abcd1234' := 'Abcd1234'; 4 • RETURN

myStruct : TestStructl;

Variable values for debugging are displayed online.

Example: Creating and applying a data structure (data unit type DUT):

Add DUT ×	At TestStruct1 X
Create a new data unit type	1 TYPE TestStruct1 :
	⊟ 2 STRUCT
Name	3 test1: INT;
TestStruct1	4 test2: INT;
Туре	5 END STRUCT
Structure	6 END TYPE
Extends	• –
○ Enumeration	PLC_PRG X
Textlistsupport	1 PROGRAM PLC_PRG
	□ 2 VAR
⊖ Alias	3 test: STRING;
Base type >	4 myStruct : TestStr
) Union	5 END_VAR
	1 DO S5 0 := DI S4 8;
Add Cancel	<pre>2 D0_S15 := D0_S15+5;</pre>
	<pre>3 test := 'Abcdl234';</pre>
	<pre>4 myStruct.testl := 1;</pre>
	5 myStruct.test2 := 2;





### 4.4 System Analysis

### 4.4.1 Cycle time

Application -> Task configuration -> Maintask The time behaviour of the program execution is set here.

🔮 MainTask 🗙				
Configuration				
Priority ( 031 ): 1				
Type				
(i) Cyclic		Interval (a.a. t#200ma)	20	me
Ocyclic		Interval (e.g. t#200ms)	201	iiis 🔹
Watchdog				
watchuog				
Enable				
Time (e.g. t#200ms)				ms 🗸
Sensitivity	1			

# Application -> Task configuration

Shows current and statistical data about the real time behavior of the configured tasks.

🛛 🏭 Т	🙀 Task Configuration 🗙												
Monitor	Variab	le Usage	System Events	Properties									
Task		Status	IEC-Cycle Count	Cycle Count	Last Cycle Time (µs)	Avera	ge Cyde Ti	me (µs)	Max. Cycle Time (µs)	Min. Cycle Time (µs)	Jitter (µs)	Min. Jitter (µs)	Max. Jitter (µs)
(E) Main	Task	Valid	3972	3972	665			580	1092	507	476	-227	249
🛞 VISU	_TASK	Valid	1617	1617	65		Poret	112	1210	54	2440	-1219	1221
						15	Neset						

Right mouse click on line -> Reset drag pointers for min and max values.





## 4.4.2 Memory Utilization

#### FLASH:

A total of 27 MB FLASH memory is available for program code and visualizations. Display at 'Internal Parameters' of the IS1+ RIO:

Applications	Parameter	Туре	Current Value	Prepared Value	Value	Default Value	Unit
	Free Disc Space	REAL	27.218				MB
ackup and Restore	Used Disc Space	REAL	2.398				MB
ïles							
og							
LC Settings							
LC Settings LC Shell	-						
LC Settings LC Shell Isers and Groups	_						
LC Settings LC Shell Isers and Groups ccess Rights							
LC Settings LC Shell Jsers and Groups Access Rights							

In addition, after compilation and download of program code and visualizations, the storage space occupied by CODESYS is displayed in ' Messages':

0	Size of generated code: 1691726 bytes
0	Size of global data: 652511 bytes
0	Total allocated memory size for code ar data: 2371856 bytes

#### RAM:

#### Display at 'Messages':

Memory area 0 contains Data, Input, Output, Memory and Nonsafe data: size: 1048576 bytes, highest used address: 680128, largest contiguous memory gap: 368448 bytes (35 %)
 Memory area 3 contains Code: size: 2199248 bytes, highest used address: 1691728, largest contiguous memory gap: 507520 bytes (23 %)





## 4.5 Update

#### IS1+ 9442 CPU Firmware Update:

Firmware updates of the IS1+ 9442 CPU can be loaded via the IS1+ web server if required. For this purpose, the PLC must first be set to the Stop state via the Codesys Development Tool. An IS1+ CPU firmware download via the IS1+ web page is blocked when the PLC is in RUN mode. (LED 'AS EXCH' = On)

#### IS1+ Codesys package:

A suitable IS1+ Codesys Package is delivered together with a IS1+ 9442 Codesys Firmware File (.SWU). The IS1+ Package version currently installed in the Codesys Development Tool can be displayed in Tools -> Package Manager.

Older parallel installed Package Versions can be displayed in the Package Manager via 'Display Versions'. If the new IS1+ package version is not yet installed in the Codesys Development Tool, the new package supplied must be installed.

đ	Package Manager					×
	Currently installed packages Refresh				Sort by Name ~	Install
	Name	Version	Installation date	Update info	License info	Uninstall
	🗏 🖷 🗭 CODESYS SoftMotion	4.5.1.0	04.11.2019		No license required	Details
	🖹 🔄 R. STAHL 9442	2.0.0.4	09.01.2020		No license required	Distantion.
	R. STAHL 9442	2.0.0.2	29.11.2019			Undatas
	R. STAHL 9442	2.0.0.4	09.01.2020			opuates
						Search Updates
						Download
	Display versions 🗹 Search	updates in t	background			Close

A newly installed IS1+ package version is not always automatically transferred to existing Codesys configurations. Check the package version used in the project under 'Information -> Description' at Device, BusRail and I/O module level.



If required, after the package installation in the project, the function 'Update Device' has to be called up at device level and for each configured I/O module.

Instead of manually calling the function 'Update Device' for all configured I/O modules, the attached script 'updateTree.py' can be started, which automates the update of the I/O modules. call: Tools -> Scripting -> Execute Script File

After the update has been completed, the project must be recompiled and loaded into the IS1+ CPUs.





# 5 Security

R. STAHL Security Whitepaper. .... TBD

CODESYS Security Hints: https://www.codesys.com/security/codesys-security.html

CODESYS Security Whitepaper: https://de.codesys.com/fileadmin/data/customers/security/CODESYS-Security-Whitepaper.pdf

# 6 Liability

Exclusion of liability of R. STAHL for consequences of faulty PLC project planning .... TBD .....

# 7 List of abbreviations

AS	Automation System
AIM	Analogue Input Module
AIMH	Analogue Input Module + HART
AUMH	Analog Universal Module AI/AO with HART
SAIMH	Safety Analogue Input Module + HART (PROFIsafe)
AOM	Analogue Output Module
DIM	Digital Input Module
DIOM	Digital Input Output Module
DOM	Digital Output Module
DOMR	Digital Output Module Relays
DOMV	Digital Output Module Valves
HW	Hardware
IOM	General description of I/O Module
MQTT	Message Queuing Telemetry Transport
OPC-UA	Open Platform Communications - Unified Architecture
PM	Power Module
SW	Software
ТІМ	Temperature Input Module
FCG	FieldComm Group (former HART Communication Foundation HCF)
HART	Highway Addressable Remote Transducer
PV	Primary Variable
SV	Secondary Variable
TV	Tertiary Variable
QV	Quaternary Variable





# 8 Version changes

Version Operating Instructions	9442 CPU Firmware	Extensions / Changes
B0.11	V1-0-xx-yyyy	Work
		First released version

# 9 Literature references

https://www.codesys.com/ https://en.wikipedia.org/wiki/CODESYS https://en.wikipedia.org/wiki/IEC\_61131

# **10 Support Address**

## **IS1+** Support:

#### R. STAHL Schaltgeräte GmbH

	Business Unit Automation Interface and Solutions
eMail:	support.automation@r-stahl.com
Support information:	http://www.r-stahl.com
Service Hotline IS1+:	+49 (7942) 943-4123
Telefax :	+49 (7942) 943-40 4123

CODESYS Support:	https://www.
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https://www.codesys.com/support-training.html

CODESYS Forum: https://forum.codesys.com/