

8602C3-727-B-M03-03-E03 Art. No. 244652



- Pushbutton, mushroom pushbutton, mushroom stay-put button with key lock, mushroom stay-put button, twin pushbutton and illuminated pushbutton, rotary actuator, key-operated switch, potentiometer bezel and indicator lamp bezel
- One axial actuator can actuate up to four Series 8082 contact elements
- Key-operated switches and rotary switches codable at any time as "latching/spring return" or "key not removable"

MY R. STAHL 8602A



Thanks to their special technical features, the actuators from the 8602/3 series can withstand the most extreme conditions. In addition to the application option for use in ambient temperatures from -60 °C to +70 °C, the IP degree of protection, IP66, is maintained in accordance with EN 60529. It is also possible to actuate up to four contact elements from the 8082 series with a single axial actuator from the 8602/3 series.

The coding option of the key switches and rotary switches is innovative and one-of-a-kind. Integrated coding allows you to adjust the "latching/spring return" and/or "key not removable" functions at any time without additional accessories. A versatile set of accessories consisting of label holders and locking devices is available.

### Technical Data

Explosion Protection	
Application range (zones)	1, 2, 21, 22
IECEX gas certificate	IECEX PTB 13.0047U
IECEX gas certificate	IECEX PTB 13.0047U
IECEX gas explosion protection	Ex eb IIC Gb
IECEX dust certificate	IECEX PTB 13.0047 U
IECEX dust explosion protection	Ex tb IIIC Db
ATEX gas certificate	PTB 13 ATEX 1019 U
ATEX gas certificate	PTB 13 ATEX 1019 U
ATEX gas explosion protection	Ex II 2 G Ex eb IIC Gb
ATEX dust certificate	PTB 13 ATEX 1019 U
ATEX dust explosion protection	Ex II 2 D Ex tb IIIC Db
UL gas certificate	E182378 V4 S2
Inmetro gas certificate	UL-BR 14.0380U
Inmetro dust certificate	UL-BR 14.0380U
Certificates	ATEX (PTB), Brazil (ULB), Canada / USA (UL), Canada (UL), IECEX (PTB), India (PESO), Korea (KGS)
Ambient Conditions	
Ambient temperature	-20 °C ... 60 °C
Ambient temperature	-4 °F ... +140 °F
Storage temperature	-25 °C ... 60 °C
Storage temperature	-13 °F ... +140 °F
Use at the height of	< 2000 m
Max. operating altitude	2000 m

# Installation equipment

## Rotary actuator, small Padlockable



8602C3-727-B-M03-03-E03 Art. No. 244652

### Ambient Conditions

Degree of contamination	3
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### Mechanical Data

Version	lockable
Degree of protection (IP)	IP66
Note on degree of protection	According to IEC/EN 60529
Enclosure material	Polyamide
Silicone-free	Yes
Number of switching positions	3
Assembly	727
Diameter	39 mm
Service life, min.	10 <sup>6</sup> actuations
Impact strength (IEC 60079)	7 J
Impact strength (IEC 62262)	min. IK08
Colour	Black
Fastening	Thread type
Designation plate	I – 0 – II
Seal	Standard
Lockable in	One pos. with one lock
Packaging unit	1
Weight	40 g
Weight	0.09 lb
Description note	Conversion to the "spring return" function is possible with the installed coding elements. Standard label enclosed separately. Different labels must be ordered in addition. Cylinder lock not enclosed. Pressure plates for 1–2 and 3–4 contact elements enclosed.

### Mounting / Installation

Mounting type	Front panel mounting
Tightening torque	3 Nm
Tightening torque lbf in	26.55 lbf in

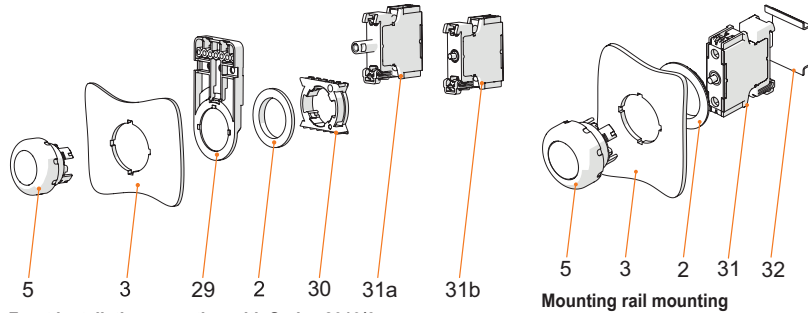
# Installation equipment

## Rotary actuator, small Padlockable



8602C3-727-B-M03-03-E03 Art. No. 244652

### Technical Drawings – Subject to Alterations



Front installation mounting with Series 8010/6 indicator lamp and Series 8082/3 contact element

Mounting rail mounting

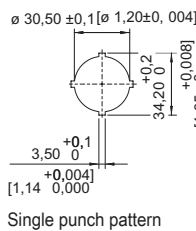
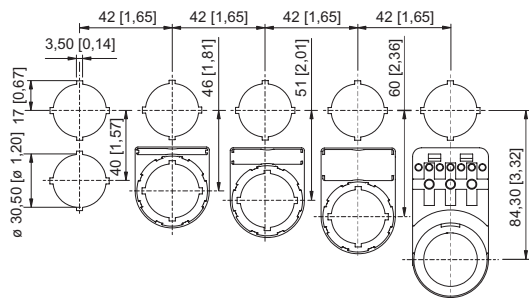
#### Key

- 2 = jam nut (order no. 205592)
- 3 = installation wall (wall thickness max. 5 mm [0.197 inch])
- 5 = actuator with seal
- 29 = support for cable duct (optional) (order no. 248673)
- 30 = adaptor (order no. 227038)
- 31a = built-in element: LED element 8010/6
- 31b = built-in element: Contact element 8082/3

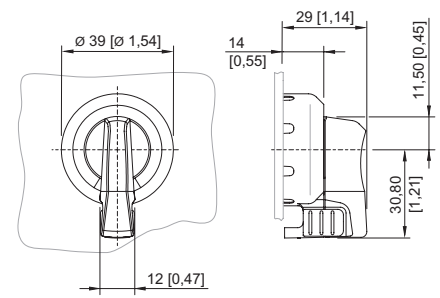
#### Key

- 2 = jam nut (order no. 205592)
- 3 = installation wall (wall thickness max. 5 mm [0.197 inch])
- 5 = actuator with seal
- 31 = built-in element
- 32 = TS35 mounting rail

### Dimensional Drawings (All Dimensions in mm [inches]) – Subject to Alterations



Single punch pattern



8602/3-727 axial rotary actuator, lockable  
Actuator with axial actuation

Cut-out with/without additional designation plate

## Accessories

### Cylinder lock



for closing (bracket Ø 3)

### Art. No.

107115

## Spare Parts

### Insert discs for label holder



One-line  
Plain  
Material: PVC  
Colour: White  
Self-adhesive

### Art. No.



238271

# Installation equipment

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8602C3-727-B-M03-03-E03 Art. No. 244652

	Two-line Plain Material: PVC Colour: White Self-adhesive	238272
	Three-line Plain Material: PVC Colour: White Self-adhesive	238273



### Labels for small BG 732, BG 734 rotary actuator and BG 726, BG 727 axial rotary actuator

Art. No.

	Dia. 30.8 Plain	227495
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### Labels for axial BG 726, BG 727 rotary actuator

Art. No.

	Dia. 30.8 I 0 II	240474
	Dia. 30.8 MANUAL 0 AUTO	240477


### Closing part

Art. No.

	8602C3-733-B for closing unused holes in cover, dia. 30.5 mm, NBR	244306
	8602C3-733-S for closing unused holes in cover, dia. 30.5 mm, silicone	244307




### Label set for ASSY732

Art. No.

	The label set contains two dia. 30.8 mm labels 1x label with text HAND-0-AUTO 1x label with text LOCAL-REMOTE	321792
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### Label holder

Art. No.







	Size 1, without insert disc, 1-line label for actuators Ø 39	223566
	Size 2, without insert disc, 1- or 2-line label for actuators Ø 39	223567
	Size 3, without insert disc, 1-, 2- or 3-line label for actuators Ø 39	223568

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8602C3-727-B-M03-03-E03 Art. No. 244652

Special key		Art. No.
	for tightening plastic locking nut	169101
Pressure plates		Art. No.
	For key-operated switch and axial rotary actuator 1 to 2 contact elements	253627
	For key-operated switch and axial rotary actuator 3 to 4 contact elements	221707
Holder for front installation		Art. No.
	8602/3 holder for cable duct	248673
Adaptor for front installation		Art. No.
	8602/3 Front installation for indicator lamp series 8010/6 and contact element series 8082/3	227038
8082/3 Contact element		Art. No.
	For NC front installation	240898
	for NO contact front installation	240899

We reserve the right to make alterations to the technical data, dimensions, weights, designs and products available without notice. The illustrations cannot be considered binding.